Work Order ID 58598



Page 1

Item ID:

D206-540-013

Accept



Setup Start



Revision ID:

Start Date:

Item Name: Heli-Utility-Basket

Required Date: 18/05/2010

12/05/2010

Start Qty: 1.00

Req'd Oty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 65-1 Tooling:

Date:

Run Start

Stop

Stop



QC:

Date:

SPC (Y/N):

Date:

Plan

Accept

Reject Number Insp.

Sequence ID/ Work Center ID

Operation Description

Revision Nbr

Set Up/ **Run Hours**

Draw Number Draw Rev.

Code Qty Reject Qty

Stamp

Draw Nbr

D206-540

Rev J

0.00

100

DC Document Control

Memo

Photocopy bluefile &type labels per PPP D206-540-013 CHG 006

110

Packaging

Memo

0.00

0.00

Packaging

Pick assembly Kit

Udontify as perdwg & Stock Location:

111

Small Fab

Small Fab

0.00

Memo

0.00

Assemble as per Dwg D206-540

Dart Aerospace Lt	d
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w/o:58	3598	WORK ORDER CHANGES									
DATE	STEP	Pern. Jan.	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
10/9/23	A 100	ADD Routing numbers to clarafy for Picking Assemble and Pickin, lit. And Rechede atys + Parts to 72 mb]				10/1/23				
		Parts list. ATDD copy of new Bom for Red.	M	(8.09,27			12/01/23				

Part No: <u>D206-540-013</u> PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
DATE	CTED	Description of NC		Corrective Action Section B		Verification	Ammuoval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
								- -
				,				
						i		

Work Order ID 58598

May 12, 2010 10:25:54 AM



Page 2

Item ID:

D206-540-013

Accept

Setup Start

Stop



Revision ID:

Item Name:

Heli-Utility-Basket

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:_____

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start Stop

Sequence ID/ Work Center ID

112

QC

Quality Control

Operation Description

QC: _____

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours**

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Sicloslaz

113



Packaging

Packaging

Pick Kit

Memo

Memo

0.00

0.00

120



Quality Control

QC4- 100% Inspect kits for completeness

Memo

Dart Aerospace L	Ltd
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W/O:			W	ORK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CHA		Date	Date Qty		Approval QC Inspector	
								Prod Mgr	
Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:		_ Date:	
		olution:							
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	<u></u>		Section B Verification A				Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section		Approval Chief Eng	QC Inspector
	:								
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		•		,					
								W.	
	L						ŀ		

Work Order ID 58598

May 12, 2010 10:25:54 AM



Page 3

Item ID:

D206-540-013

Accept



Setup Start

Stop



Revision ID:

Item Name:

Heli-Utility-Basket

Start Date:

12/05/2010

Start Qty: 1.00

Required Date: 18/05/2010 Req'd Qty: 1.00

Operation

Description



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Date:_____

SPC (Y/N):

Tooling:

Set Up/

Run Hours

Date: Date:

Draw

Rev.

Plan

Code

Run

Reject



Stop

Reject

Insp.

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D206-540-013

Location:

PPP rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Accept

Qty

Start



Number Stamp

Dart Aerospace L

W/O:			W	ORK ORDER CHANC	GES					
DATE	STEP	PRO	e Qty	Approva QC Inspector						
								Prod Mgr		
Part No	•	PAR #:	Fault Cat	egory:	NCR: Ye	es No	DQA:	Date: _		
						QA: N/C Closed: Date:				
NCR:				DER NON-CONFORM						
DATE	STEP	Description of NC	In it is a		tion B	Ve	rification	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Da	n &	Section C	Chief Eng	QC Inspector	
						į				
							·			

Picklist Print

May 12, 2010 10:25:58 AM

Work Order ID: 58598

Parent Item:

Comments:

D206-540-013

Parent Item Name: Heli-Utility-Basket

IPP Rev:1 IPP Rev:J

Revised as per Rev I reformat

05-12-07 JLM 06.04.04 EC



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

	IPP Rev:	K 07-03-20	As per DSI9	9361 J	LM								
\bigcap^{Λ}	Component Item ID/ Repl N380-2-2	lacement M Pu	Ifg/ urchased	Bin No	Primary	Last	Route	Unit of Each	Qty on 969.0000	Qty per Kit	Qty	Date	Status
5	N4-12 	Pı	urchased	No	Location ST324	16895	<u>Loc (</u>	Oty 969 969 Each	Loc Code 47.0000	2 	16898 1- M11478	y (1	
S	N4-12A Í !!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!	Pu	urchased	No	Location ST357	114292	<u>Loc (</u>	Oty 47 47 Each	Loc Code 240.0000	2	i N		15/23
Ì	N4-20A /	Pu	urchased	No		112314 11925	<u>Loc (</u>	Oty 240 237 3 Each	Loc Code 720.0000	3 -	N 1/23/1	1 10/09/2:	2
Ь	on.				<u>Location</u> ST359	104016 16895	<u>Loc (</u>	Oty 720 702 18	Loc Code	- - -	3		

Page 1

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	ES					•
DATE	STEP	PR	OCEDURE CHA							Approval QC Inspector
							,			
Part No:				Fault Category: NCR: Y						
	Res	solution:	Disposition	n:	QA: 1	WC Cld	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	ANCE ((NCR)			-, , , , , , , , , , , , , , , , , , ,
DATE	STEP	Description of NC			Vor			ification App	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
										r
-										
					ļ					
				M				, <u>.</u>		
								i		

Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I IPP Rev:J

Revised as per Rev I

reformat

05-12-07 JLM 06.04.04 EC



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

	P Rev:K 07-03-	· · · · · · · · · · · · · · · · · · ·						-				
Component Item ID/ AN4-21A / Bolt	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route	Unit of Each	Qty on 47.0000	Qty per Kit	Oty 1 M//S	Date /of	Status
				Location	!	Loc	<u>Otv</u>	Loc Code				
				ST359			47		_			
					101390 110765		4			<u>.</u>		
AN4-22A		Purchased	No		110/65		43 Each	228.0000	2			
Bolt		Turonasca					Baon	228.0000		ES10	109/22	,
				Location	1	Loc	<u>Oty</u>	Loc Code				
				ST359			228		-			
					111965 114523		128 100			_<		
AN4-24A		Purchased	No		114323		Each	37.0000	1			
		/ /					Duon	37.0000		C		PIO
Bolt				\								•
		_		Location	$\overline{}$	Mure Loca	Qty	Loc Code				
				ST360	112641	Moone	37 37		-			
ÂN4-5A		Purchased	No		112041		Each	262.0000	8	1	1	
Bolt												
				Location	Į.	Loc	<u>Qty</u>	Loc Code				
				ST356			262		_			
					114108		62		-		2 \	
					114330		200			M1143.	50	

Dart	Aeros	pace	Ltd
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W/0:58	3598	WORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/9/23	100	no Any-zy A Found in ZIn. or Parts list. Remove From who parts list	1	10.09.207			5 10/05/13

Part No: <u>D206-540-013</u> PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
DATE	CTED	Description of NC		Corrective Action Section E	Verification	Annuaral							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					
<u>.</u>													
				. >									
-													

Work Order ID: 58598

D206-540-013

Parent Item Name: Heli-Utility-Basket

Parent Item:

Comments:

IPP Rev:I IPP Rev:J

reformat

Revised as per Rev I 05-12-07 JLM 06.04.04 EC



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ I AN4-6 ; Bolts	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route	Unit of Each	Qty on 116.0000	Qty per Kit	Qty 1 M1148	Date	Status
				Location	<u>1</u>	Loc (Oty	Loc Code				
				ST356			116					
					13437		47					
					19691		50		-2	3 00		
AN5-17A		D 1 1	NI-		9599		19		-	7099		
		Purchased	No				Each	163.0000		f50,	109/2	, 2
				Location	<u>1</u>	Loc (Oty	Loc Code				
				ST323			58					
					114324		58		_			
				ST339			105		_			
					113538		5		_			
AN5-17A					114330		100			4		_
AND-17A 		Purchased	No				Each	163.0000	4 —	4	L)	1 1 / 7/2.
				Location	1	Loc C	<u>Oty</u>	Loc Code				
				ST323			58					
					114324		58					
				ST339			105					
					113538		5		_		2 .	
N960JD4T6 NAS 1/49 I	~ U/77				114330		100		_	141143	3 <i>)</i>	
1NYOUJU416 1/1/17 // U9 [メノフんろ・ノフ	Purchased	No				Each	0.0000	8	•		

May 12, 2010 10:25:59 AM

Shop Packet Print

Page 3

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	GES					7
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										-
		ž								
Part No	:	PAR #:	Fault Cat	egory:	NCR	: Yes 1	No DQA	\:	Date:	
		esolution:								
NCR:				DER NON-CONFORM						ŷ
DATE	STEP	Description of NC			tion B	0: 0	Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
							<u>:</u>			
									,	

Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I IPP Rev:J

Revised as per Rev I 05-12-07 JLM reformat

IPP Rev:K 07-03-20

06.04.04 EC As per DSI9361 JLM



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

11 F KeV.K 07-03-	20 As per DS19.	301 JI	LIM								
Component Item ID/ Replacement AN960JD416, MA6/19903 463 Washer AN960JD416L7	Purchased	No	Primary	Last	Route	Unit of Each	Qty on 0.0000 425 per lui	Otto per Kit	Qty 7//56 22	Date	Statup to
Washer	Purchased	No				Each	463.0 000		D101	189 /2	,
			Location		Loc	Oty	Loc Code				
			ST346			465					
CANDENTE LILAS WAS 20				110153		465		_	<u>~</u>		
(AN960JD516 \ WAS / 14900 5632 \ Washer	Purchased PM/14742	No (4	FD)			Each	0.0000		50/	09/22	
AÑ960JD516	Purchased	No				Each	0.0000		n/14772)
Washer	Purchased) No				Each	0.0000	4	Bro/	69/22	?
AN970-4 \	Purchased	No				Each	121.0000	4/	[50]	 03 <u> 2</u>	, Z
			Location		Loc	Oty	Loc Code				
			ST349			121					
				112991		121					
								1	111526	6 (4)	

Dart Aerospace Ltd

W/0:58	3598	WORK ORDER CHANG	GES		-		` .
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/5/23	4	Ohy is incorrect to ADjust to Ohy x25 per kit Ang60JD416	JA (75. RO, O			5 10/05/25

Part No: 0206-540-013PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:			ER NON-CONFORMAN	CE (NCR)				
DATE	CTED	Description of NC		Corrective Action Section B	Verification	Approvai		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
							-	
								ŧ
,								

Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I

reformat

Revised as per Rev I 05-12-07 JLM 06.04.04 EC

IPP Rev:J



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

	IPP Rev:K 07-03-	20 As per DSI9	9361 J	LM					
Component 1 AN970-4 Washer	tem ID/ Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route	Unit of Each	Qty on 121.0000	Qty per Kit Qty Date Starts 4 1/5266
	8 18 18 18 18 18 18 18 18 18 18 18 18 18 18 18 18 18 18	Manufactured	No	Location ST349	<u>1</u> 112991	<u>Loc</u>	Oty 121 121 Each	Loc Code 253.0000	
				<u>Location</u> ST504	45885 50746 52325	Loc	Oty 253 53 100 100	Loc Code	52 320
D2249-041 Fitting Assemb	 	Manufactured	No				Each	16.0000	
D2258-170		Manufactured	No	<u>Locatior</u> ST511	40893 46163 50592	<u>Loc</u>	Oty 16 8 6 2 Each	Loc Code 11.0000	46/63
Label - 170 lb	1 2000 1001 11500 11611 12011 2511 (451			Location ST505	40487 46950	<u>Loc</u>	Oty 11 1 10	Loc Code	<u></u>

Dart Aerospace

W/O									
W/O:			wc	RK ORDER CHANG	ES				,
DATE	STEP	PR	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:		
Part No	:	PAR #:	Fault Categ	Jory:	_ NCR: Yes	No DQA :	·	_ Date: _	
Resolution:			Disposition	:	_ QA: N/C Cld	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Initial	· · - · · · · · · · · · · · · · · · · ·	Section B Verif			Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section	1 C	Chief Eng	QC Inspector
						•			
								:	
								,	
							į		

Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

IPP Rev:I Comments:

IPP Rev:J

Revised as per Rev I reformat

IPP Rev·K 07-03-20 05-12-07 JLM 06.04.04 EC

As per DSI0361 II M

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

I	PP Rev:K 07-03-	-20 As per DSI	9361 J	LM								
Component Item ID/ D2330-043	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route B8	Unit of Each	Qty on 0.0000	Qty per Kit	Qty S/O	Date /09/22	Status
D2535 Spring		Manufactured	No				Each	50.0000	2/	[5/g	109/22	
				Location ST504	56355	Loc	Oty 50 50	Loc Code			B5833	1 2
D2728-3 \		Manufactured	No			_	Each	0.0000	o	45	10/09 F	12
D2749-7 Strut	1141	Manufactured	No				Each	5.0000	ئر 1 	<u>i</u>		/
D2814 Strut		Manufactured	No		26887 45664	<u>Loc</u>	Oty 5 1 4 Each	Loc Code 7.0000	2	45669	[]	1/23 ()
,				Location ST265	40901	<u>Loc</u>	Oty 7 7	Loc Code	9	109sl	- -	

Dart Aerosp	ace l	Ltd
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	WORK ORDER CHANGES											
STEP	PRO	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
	•											
:	PAR #:	Fault Categ	ory:	NCR: Ye	s No DG	A:	_ Date: _					
Resolution:			:	_ QA: N/C	Closed:		Date: _					
		WORK ORDE	R NON-CONFORMA	NCE (NC	R)		- nt.					
STEP	Description of NC			Verifi	ication	Approval	Approval					
	Section A	Chief Eng	Action Description Chief Eng				Chief Eng	QC Inspector				
:												
		:PAR #:PAR #:	STEP PROCEDURE CHAN PAR #: Fault Category Resolution: Disposition WORK ORDE STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORMA STEP Description of NC Section A Section Section Section A Section A Section A Section Description	STEP PROCEDURE CHANGE By PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yester Section: Disposition: QA: N/C ON CONFORMANCE (NO CON	STEP PROCEDURE CHANGE By Date PAR #: Fault Category: NCR: Yes No DC Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr :PAR #:Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Corrective Action Section B Section Content of the product of the p				

Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I Revised as per Rev I 05-12-07 JLM



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

		P Rev:J reform P Rev:K 07-03-		06.04.0 9361 JI					5	tart Qty. 1.00	,	Required Qty: 1	.00
	Component Item ID/ D3396-3	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route	Unit of Each	Qty on 27.0000	Qty per Kit	Qty	Date	Status
8	Spacer										5+66	0 55 6h	
					Location	<u>n</u>	Loc (<u>Oty</u>	Loc Code				
					FG			10					
						26772		10		_			
					ST055			17		_			
	MS21042L3					48196		17		_			
	Nut		Purchased	No				Each	1,573.000	2	Boj	69/22	
					Location	<u>1</u>	Loc (<u> Dty</u>	Loc Code				
					ST300		1	573				M1147	84 (20)
						113537		20		_			,)
						113644		553		_			
_	. MC010401.4					114523	1	000					
8	MS210421.4 	#	Purchased	No				Each	2,007.000		M/15/	op 6]] [14]\$[]2 3 (L
					Location	1	Loc (<u>Oty</u> .	Loc Code				·
					ST139			2					

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2005

1917

80

111827

113422

114523

9063

ST300

Dart	Aero	space	Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date C	Appro Chief E Prod I	ing / Approvar					
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA: _	Dat	e:					
	Re	solution:					Dat	e:					
NCR:		\	NORK OR	DER NON-CONFORMA	ANCE (NCF	(1)							
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign 8 Date	Verificati Section (
			Office Ling	Citiel Eng	Date								
			·										

Work Order ID: 58598

D206-540-013

Parent Item Name: Heli-Utility-Basket

Comments:

Parent Item:

IPP Rev:I IPP Rev:J

Revised as per Rev I 05-12-07 JLM

reformat

IPP Rev:K 07-03-20 As per DSI9361 ILM

06.04.04 EC

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ MS21042L4	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route	Unit of Each	Qty on 2,007.000		Qty	Date	Status
		Fuicilaseu	140				Eacii	2,007.000	9		1.10	
MANU IIDIR IID MUNI MEM AURI NUMA NUMA t	I IANIDAL WAL DEDLEADE									7/20	09/2.	2
•				<u>Locatio</u>	n	Loc	Otv	Loc Code		// /	M1151	
				ST139			2				M1151	08 (S
					111827		2		_		37.10	
				ST300			2005		_			
					113422		80					
					114523		1917		_			
					9063		8					
21042L5		Purchased	No				Each	591.0000	4	01	_	
										45ce	109/2	2
				<u>Locatio</u>	n	Loc	Otv	Loc Code				
				ST300			591				M115	150/
					113523		26				, (11.3)	36
					113537		3					
					114108		62		_			
	•				114437		100		_			
					114449		400		<u> </u>			
21042L5		Purchased	No				Each	591.0000	4	1		9
										M11518	76 Ce	//4/5/
	10 m			Location	<u>n</u>	Loc	<u>Otv</u>	Loc Code				, ,
	•			ST300			591					
					113523		26		_			
					113537		3		_			
					114108		62		_			
					114437		100		_			
					114449		400					

Dart A	Aerospace	Ltd
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	•									
W/O:			W	ORK ORDER CHANG	ES			· · ·		
DATE	STEP	PR	OCEDURE CHA	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						,				
Part No: PAR #:										
							Date: _			
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		
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							·	1		
								:		
		1			ı	ì	1	1		

Work Order ID: 58598

Parent Item: Parent Item Name:

D206-540-013 Heli-Utility-Basket

Comments:

IPP Rev:I

IPP Rev:J

Revised as per Rev I 05-12-07 JLM

reformat

IPP Rev:K 07-03-20

06.04.04 EC As per DSI9361 JLM



Start Date: 12/05/2010

Required Date: 18/05/2010

Required Otv: 1.00

Date

Component Item ID/ MS27039-4-11

Replacement Mfg/

Purchased

Purchased

Manufactured

Manufactured

No

No

No

No

Primary Bin

Last

Route

Unit of

Loc Oty

Oty on

Qty per Kit

Otv

Status

Each

114.0000

Start Qty: 1.00

Screw

AN320-4

Nut

Location ST292

> 104016 3355

0

0

0

49 65 Each

114

37.0000

Loc Code

Loc Code

Location

ST324

110399 7195

37 30

Loc Qty

60.0000

D2259

Label

Location

Mezz

10671

Loc Oty 60 60

Each

Each

Loc Code

60.0000

Loc Code

Bushing

D2526

Location ST017

39804 44039 Loc Qty 60

8 52

Dart Aerospa	ce	Ltd
--------------	----	-----

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No: PAR #:		PAR #:	Fault Cateo	jory: f	NCR: Yes	Date:							
Resolution:													
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCF	R)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification		Approval	Approval				
DAIL	JILF		Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector				
							,						

Picklist Print

May 12, 2010 10:25:59 AM

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Work Order ID: 58598

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

Parent Item:

IPP Rev:I IPP Rev:J

Revised as per Rev I reformat

Manufactured

No

05-12-07 JLM 06.04.04 EC



Start Date: 12/05/2010

Start Qty: 1.00

Required Date: 18/05/2010

Required Qty: 1.00

		IPP Rev:K 07-03-			LM								
8	Component Item ID/ D2748 Clevis	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 0	Unit of Each	Qty on 20.0000	Qty per Ki	t Qty	Date	Status
8	D2749-1		Manufactured	No	<u>Location</u> ST023	34511	<u>Loc</u> 0	Oty 20 20 Each	Loc Code 6.0000		37511	<u> </u>	10/9/23
	D3723-1)		.		Location ST513	40489	Loc	6	Loc Code	-	42489		,
	11111111111111111111111111111111111111		Manufactured	No			0	Each	22.0000	6		, ,	

Bushing

Location Loc Qty Loc Code ST086 22 57063 2 57543 20 110 Each 7.0000

D2530

Handle Weldment

Location Loc Oty Loc Code ST506 57736 57964

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		PAR #:	Fault Categ	Fault Category: NCR: Yes No DQA: Date:								
		esolution:										
NCR:				R NON-CONFORM								
DATE	STEP	Description of NC	· · · · · · · · · · · · · · · · · · ·	Corrective Action Section B			Verific	ation	tion Approval	Approval		
		Section A	Initial Chief Eng				Sign & Section C		Chief Eng	QC Inspector		
								1				

									•			

Picklist Print

May 12, 2010 10:25:59 AM

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Work Order ID: 58598

Parent Item:

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I IPP Rev:I

reformat

Revised as per Rev I 05-12-07 JLM 06.04.04 EC

No

IPP Rev:K 07-03-20

As per DSI9361 JLM



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Oty: 1.00

Required Oty: 1.00

Component Item ID/

AD64ABS

Replacement Mfg/

Purchased

Purchased

Bin Primary No

Last

Route 111

Unit of Each

Qty on 240.0000

Loc Code

Oty per Kit 38

Otv

Status

Pop Rivets

ST281 108712

240 240 Each

Loc Qty

71 0000

0.0000

Loc Code

AN3-16A

Bolt

Location	Loc Oty	Loc Code
ST352	71	
111965	1	
113845	50	
114523	20	

111

D2330-041

Basket Base Assembly D2332-041



Lid Prop Assembly 6.69" long

Manufactured No

Manufactured No

111 Each B58612

> 111 Each

15.0000

B60211

Location Loc Qty ST512 15 57344 5 57645 10

Dart Aerospace Ltd

w/o:58	3598	WORK ORDER CHANGES								
DATE	STEP	Perm. Jany PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
10/9/23	# 100	Remove From forts Pick list not on Parks 457 AD64 ABS.	A	p.09.27			Solorlas			

Part No: D206-540-013 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
DATE	OTED	Description of NC		Corrective Action Section B	3	Verification	Approval	Approval QC Inspector				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng					
								i .				
						:						
							- 1,4					

Work Order ID: 58598

Parent Item:

D206-540-013

IPP Rev:J

Parent Item Name:

Heli-Utility-Basket

Comments:

IPP Rev:I

Revised as per Rev I

reformat

05-12-07 JLM 06.04.04 EC



Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ R -D2525	eplacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 111	Unit of Each	Qty on 10.0000	Qty per Kit Qty	Date	Status
Spacer		ivianulactured	140			111	Each	10.0000		[]	12/5/23
				Locatio	<u>n</u>	<u>Loc</u>	<u>Oty</u>	Loc Code			
				ST017			10				
Docor 1				•	40151		10		40/01	-	
D2537		Manufactured	No			111	Each	67.0000	11 2 50 O	109/22	
				Locatio	<u>n</u>	Loc	Oty	Loc Code		,	0
				ST504			67			35912	1 6
					53181		7				
					57722		20			-	
D2931		Manufactured	No		58429	111	40 Each	866.0000	4	-	
Bumper		ivianulactured	140			111	Lacii	800.0000	11 (5/g)	/09/22	
				Locatio	<u>n</u>	Loc	<u>Qty</u>	Loc Code			
				ST504			866		·	_	
					46064		866		_2_	-	
MS20600-AD4W3 Cherry Rivets		Purchased	No			111	Each	1,827.000		0/09/2	/ ?2
·		~ 1		Locatio	<u>n</u>	Loc	Qty	Loc Code		/ /	
				ST321			1827		<i>V</i>	_	
					106375		3			-	
					107939		824			=	
					111636		1000			_	

Dart Aerospace

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
] }							
					* 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	s No DQ	A:	Date:				
		esolution:										
NCR:			WORK ORD	ER NON-CONFORM	IANCE (NO	R)	*****					
DATE	STEP	Description of NC		ction B	Verification		Approval	Approval				
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector			
									<u>-</u>			

Picklist Print

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Work Order ID: 58598

D206-540-013

Parent Item Name:

Heli-Utility-Basket

Comments:

Parent Item:

IPP Rev:I Revised as per Rev 1 05-12-07 JLM

IPP Rev:J reformat IPP Rev:K 07-03-20

06.04.04 EC As per DSI9361 JLM

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Oty: 1.00

Required Oty: 1.00

Date

Component Item ID/ NAS43DD4-46N

Replacement Mfg/

Purchased

Primary Bin Nο

Last

Route 111

Unit of Each

Qty on 30.0000

Oty per Kit

Status

SPACER

D2012-107

Clevis

Location

Location

ST004

ST279

111886

40274

46634

Loc Qty 30 30

32.0000

Loc Code

Manufactured

No

Loc Qty 32

14

18

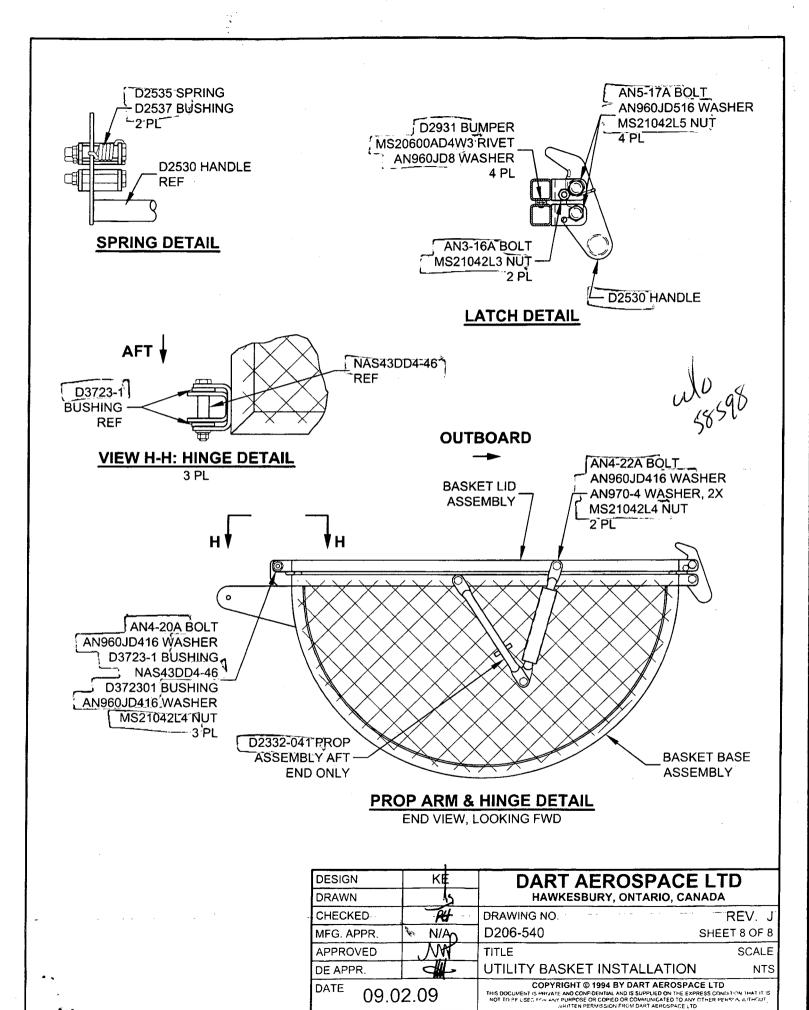
Each

130

Loc Code

Dart Aerospac	e l	Ltd
---------------	-----	-----

	•										
W/O:			WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			By	′	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	egory:	NCR: Y	es N	o DQ/	\ :	Date:		
Resolution:			Disposition	Disposition: Q			QA: N/C Closed:			Date:	
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (N	CR)			-	•	
DATE STEP	STED	Description of NC	Corrective Action Section B			Verification		Approval	Approval		
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C		Chief Eng	QC Inspector	



			DEFERENCE ONLY
Qty -011	Qty -013	Part No.	Description
Х	.,	D206-540-011	BASKET INSTL'N - BELL 206L/L1/L3/L4
	X	D206-540-013	BASKET INSTL'N - BELL 206A/B
		:	
	~1	D2012-107 7	CLEVIS
	+ 4	D2022-101 I	SPACER
2	2	D2249-041	BRACKET
1	 	D2252-041 `	BASKET ASSEMBLY
1		D2252-043	LID ASSEMBLY
1	7-1	D2258-170	PLACARD
1	1	D2259 1	PLACARD*
	-1	D2330-041	BASKET ASSEMBLY
	-1	D2330-043	LID ASSEMBLY
1	1	D2332-041	LID PROP ASSEMBLY
2	2	D2525	SPACER KIT
2	2	D2526 1	BUSHING
1	-1-	D2530	HANDLE WELDMENT
2	2-	D2535	SPRING
2	2	D2537	BUSHING
2	2	D2748 !	CLEVIS
	1.	D2749-1	STRUT
1		D2749-5	STRUT
1	1	D2749-7	STRUT
	2	D2814 *	STRUT
4	4	D2931	BUMPER
4	4	D3396-3	SPACER
6	6	D3723-1	BUSHING -3-1
2	2	AN3-16A	BOLT
8	8	AN4-5A)	BOLT
	1	AN4-6 .	BOLT
	, 2	AN4-12	BOLT
2	2	AN4-12A	BOLT
3	3-	AN4-20A	BOLT
2	2	AN4-21A	BOLT
2	2	AN4-22A	BOLT
6	6	AN5-17A ►	BOLT -4
	⁻³ 3	AN320-4	NUT
	/ 3	AN380-2-2 /	COTTER PIN
20	l 27	AN960JD416	WASHER -3 -Z
6	٤ 6	AN960JD516	WASHER -9
4 .	4	AN960JD8,	WASHER
4	5	AN970-4)	WASHER -4
4	4	MS20600AD4W3	RIVET
2	-2	MS21042L3	NUT (OR MS21042-3)
9	. 9	MS21042L4 1	NUT (OR MS21042-4) - 3 = Z
6	6	MS21042L5 f	NUT (OR MS21042-5) -4
	. 1	MS27039-4-11 #	SCREW
- 2		NAS43DD4-46	SPACER

3 -3 NAS43DD4-46 SPACER
*NOTE: Placard D2259 to be installed in cockpit near the airspeed indicator.

DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
DRAWN	1 1					
CHECKED	FG	DRAWING NO.	REV. J			
MFG. APPR.	N/A	D206-540	SHEET 2 OF 8			
APPROVED	VM.	TITLE	SCALE			
DE APPR.	-41	UTILITY BASKET INSTALLATION	NTS			
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